#### **Molecular Beam Epitaxy Growth of GaAs<sub>1-x</sub>Bi**<sub>x</sub>

Dan Beaton, Ryan Lewis, Xianfeng Lu, Mostafa Masnadi-Shirazi, Sebastien Tixier, Erin Young, Martin Adamcyk, UBC, Vancouver, BC
B. Fluegel, A. Mascarenhas, NREL, Golden, CO
D. Cooke, F. A. Hegmann, U. of Alberta, Edmonton, AB
M. J. Fryer, R. A. Herring, T. Tiedje, U. of Victoria, Victoria, BC

#### Topics

- Surfactant effects
- Bismuth incorporation
- Metal droplets
- Transport and optical properties
- Bismide LED's



## **Periodic Table**

	В	С	N	0
	Al	Si	Р	S
Zn	Ga	Ge	As	Se
Cd	In	Sn	Sb	Те
Hg	Th	Pb	Bi	Ро

Semiconductors outside the box Where else can we go?



Shane Johnson, ASU

#### **States of Impurity Elements Resonant with Band Edges**



N 2s orbital resonant with the bottom of the conduction band Bi 6p resonant with the top of the valence band

#### **Schematic Band Alignment with GaAs**



#### Schematic of molecular beam epitaxy growth chamber



Effusion cell (eg Ga, Bi)

## **Bismuth acts as a surfactant on GaAs**



- Good surfactant should be a metal, non-directional bonding
- Lowers surface energy of semiconductor, enhances surface mobility
- Does not incorporate
- May block contaminants

#### **Bi surfactant smoothing**



Growth temperature 460°C, 0.4% GaNAs

No Bi flux 1.2 nm rms

Bi flux 10<sup>-7</sup> Torr 0.4 nm rms

## Huge flux!

Bi flux 1.4x10<sup>-5</sup> Torr 0.1 nm rms

Tixier, Adamcyk et al JCG 2003

1 µm

#### **RHEED oscillations during growth of GaAs with Bismuth**

(not normally observed below  $\sim 500$ C in GaAs)



Bi enhances surface mobility enabling RHEED oscillations at low temperature Substrate temperature 290 C Bi flux 2x10<sup>-9</sup> Torr (450 C) Growth rate 0.128 µm/hr Surface reconstruction 1x3

#### **Bi Surfactant Increases Photoluminescence Intensity**

Dilute GaNAs

AlGaAs



Bi surfactant improves PL intensity in dilute nitrides and in AlGaAs

## Bi surfactant enhances nitrogen incorporation in dilute nitride growth



#### How does one get Bi to incorporate in MBE?

Answer:

- Low growth temperature
- Low As overpressure

Sebastien Tixier et al APL (2003)



#### **Arsenic flux controls Bi incorporation**



300°C growth temp, all conditions identical except As<sub>2</sub> flux

#### **Dependence of Bi concentration on growth conditions**

Vary temperature, As flux, Ga flux, Bi flux



How do we explain this?

## Bi droplets easier to avoid at low growth rates

• Flux of Bi in excess of the amount incorporated must be less than the evaporation rate

$$0 < F_{Bi} - xF_{Ga} < Bi Evap. Rate$$
  
"excess Bi"

• Less precise control of Bi flux required to satisfy this condition at low growth rates - wider process latitude.

#### **Bismide growth model**

- Bi surface layer in equilibrium with the vapour
- Bi incorporation takes place from the surface layer
- As displaces Bi through thermally activated insertion into Ga-Bi bonds
- Incoming Ga bonds to surface As atoms does not attach to surface Bi



Xianfeng Lu et al, APL 2008

#### **Two part Bi incorporation model**

#### Thermodynamic equilibrium part

• Bi surface coverage described by Langmuir isotherm modified to take into account Bi incorporation

$$\theta_{Bi} = \frac{b(F_{Bi} - xF_{Ga})e^{U_0/kT}}{1 + b(F_{Bi} - xF_{Ga})e^{U_0/kT}}$$

 $U_0$  - binding energy of *Bi* to the surface

#### Kinetic part

• Bi content determined by competing rates of Bi and As incorporation

$$x = \frac{F_{Ga}\theta_{Bi}}{aF_{As}e^{-U_1/kT} + F_{Ga}\theta_{Bi}}$$

 $U_1$  - activation barrier to *Ga-Bi* displacement by *As* 

## Two part model gives good description of Bi incorporation

16 samples, different growth conditions



# **Bismuth droplets can be a problem**

122 µm



[Bi]=1%

## Same sample AFM image: ball and socket type Bi droplets



AFM 60 nm z-scale

[Bi]=1%



## **Can also get Gallium droplets: SEM image**



## **Droplets show composite structure at high magnification**



## **Composition map: composite droplets include both Ga and Bi**

800 nm diameter droplet



Gallium

## **Gallium droplets leave tracks, must be moving**



## **Composition map of a droplet track**



Gallium droplet, gallium arsenide track

## **AFM images of droplet-free samples**





[Bi] = 2%

[Bi] = 5%

#### **Room temp. photoluminescence as function of Bi content**



PL shows shift in bandgap to IR with [Bi] "White" IR emission spectra, broader than *kT* 

# **Composition dependence of GaAs<sub>1-x</sub>Bi<sub>x</sub> bandgap**

Xianfeng Lu APL (2009)



Achieve pseudomorphic  $1.5 \mu m$  bandgap layer without N strain compensator due to large critical thickness for lattice relaxation at low growth temperature.

#### "Giant" increase in spin-orbit splitting

Photoluminescence measurements of bandgap and SO splitting



Increase in spin-orbit splitting in parallel with reduction in bandgap

Almost all of the bandgap decrease goes into increasing S-O splitting

Fluegel, Mascarenhas et al. PRL 97, 067205 (2006)

#### PL intensity increases with Bi at low concentration



Interpretation: Bi clusters trap holes, enhance PL, similar to GaInN?

Xianfeng Lu et al APL, 2009

#### **Photoluminescence Intensity Comparison**



GaAs capped 50 nm  $GaAs_{0.955}Bi_{0.045}$  layer shows comparable PL intensity to p<sup>+</sup> GaAs wafer

## **Frequency Dependent Conductivity**

(Cooke, Hegmann U. Alberta)

Terahz experiment measured 10 ps after optical injection of  $\sim 10^{18}$  cm<sup>-3</sup> e-h pairs



•Optically induced conductivity dominated by electrons

•Bismide, nitride behave differently, N affects conduction band, Bi val. band

#### **Terahertz Measurements of Electron Mobility**



1% N has drastic effect on electron mobility, 1% Bi has comparatively little effect

D. Cooke, F. Hegmann et al APL 89, 122103 (2006)

## Hall mobility of holes in GaAs<sub>1-x</sub>Bi<sub>x</sub> at room temperature



Hole mobility decreases with increasing Bi content, but not not as fast as electron mobility in the dilute nitride

D. A. Beaton et al, (in preparation 2010)

## **Light emitting diode structure**



Light collected from the top around the periphery of the metal dots

- not an efficient device design!

#### Light emitting diode emission spectrum



R. B. Lewis, MSc Thesis, UBC, 2008 and JCG 2009

#### LED emission temperature dependence #1



Temperature dependence tracks GaAs bandgap

#### **LED emission - temperature dependence #2**



- Bismide emission wavelength independent of temperature
- Tradeoff between bandgap shift and thermal distribution of excitons in localized states (see Imhof et al APL 96, 131115 (2010))

# Summary

- Bi acts as a *surfactant*, smoothes the surface, improves crystal quality
- Best bismide films grown with (2x1) surface reconstruction
- Strong PL in bismides even though growth temperature is low
- Charge carrier mobility less sensitive to Bi alloying than N alloying
- Electronic structure of bismides analogous to amorphous semiconductors, localized states, kinetically limited relaxation
- Large bandgap reduction with Bi alloying (4x bigger than Sb)

#### Future

- Alloys with higher Bi concentrations
- Other Bi alloys in addition to Ga-As-Bi
- Larger lattice constant substrates, GaSb, InP
- Optical devices emitters and detectors
- Physics of charge transport and energy relaxation
- Spin transport and relaxation
- Strain relaxation, critical thickness

Will bismides take their place as full contributing members of the III-V semiconductor family?